7S

- 7S

7S

7S

7S

· (Seiri)

(Seiton) (Seiso) (seiketsu) (Shitsuke)

S, 5S

“ (Safety) (Save) (Study)”

6S 7S 8S

7S” “ ” “7S”

“7S”

7S

Seiri

(Seiton)

(Seiso)

(seiketsu)

(Shitsuke)

“7S”

“7S"

(Safety)

(Save)

1

2

3

4

5

6

7

8

1 7S

●

2 7S

●

3 7S 7S

“ ” “ ” “ ” “ ”

“ ” “ ” “ ” ●

4 7S

5 7S

7S

6 7S

“ ” “ ”

7 7S

8 7S

7S “ ”

7S

“ ”

7S